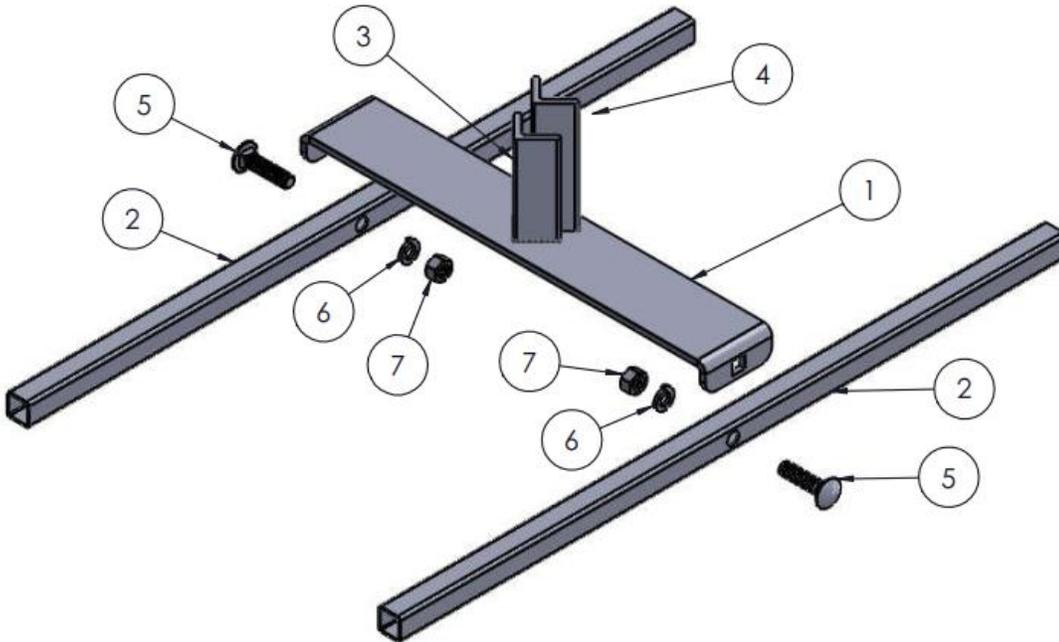


# Bill Wilson's Scorable Steel

## Base Assembly

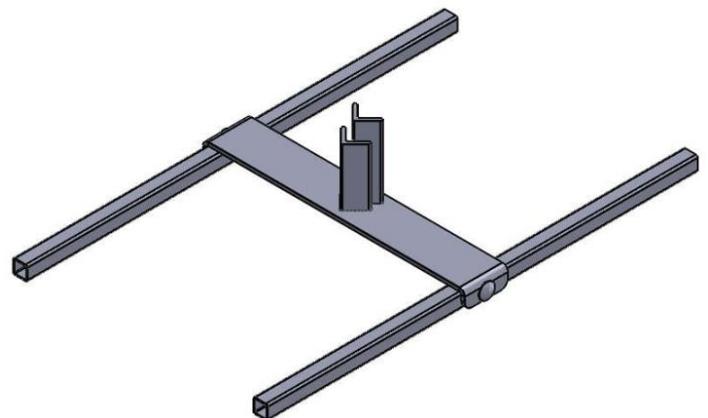
### Part List:

PART NO.	QTY.	DESCRIPTION
1	1	20.44" x 3.00" x 0.25" FLAT
2	2	30.00" X 1.00" X 0.08" SQUARE TUBE
3	1	4.00" x 1.50" x 0.25" ANGLE
4	1	5.00" x 1.5" x 0.25" ANGLE
5	2	2.0" CARRIAGE BOLT
6	2	1/2" SPLIT-LOCK WASHER
7	2	1/2"-13 NUT



1. Orient the legs (2) inside the flat base (1) and set the base on top of the legs, lining up the bolt holes.
2. The angle pieces (3&4) come pre-welded on the base.
3. Install the carriage bolts (5) through the base and then the legs.
4. Place the split-lock washer (6) over the bolt.
5. Tighten the nuts (7) onto the bolt.

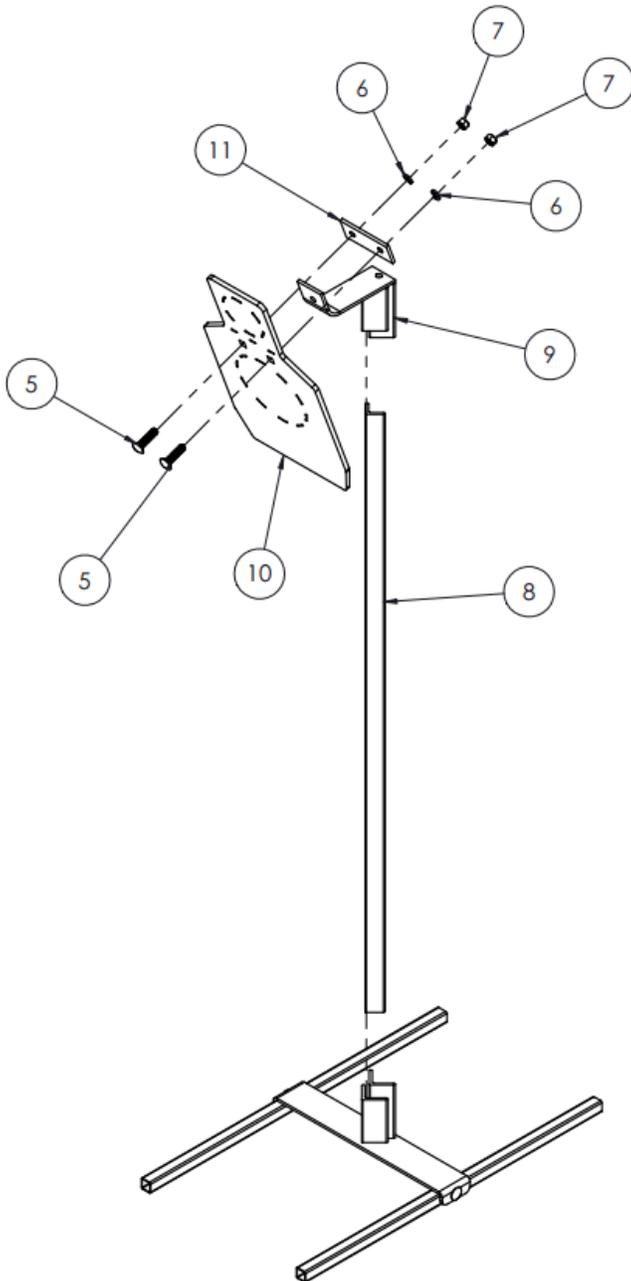
### Final Base Assembly:



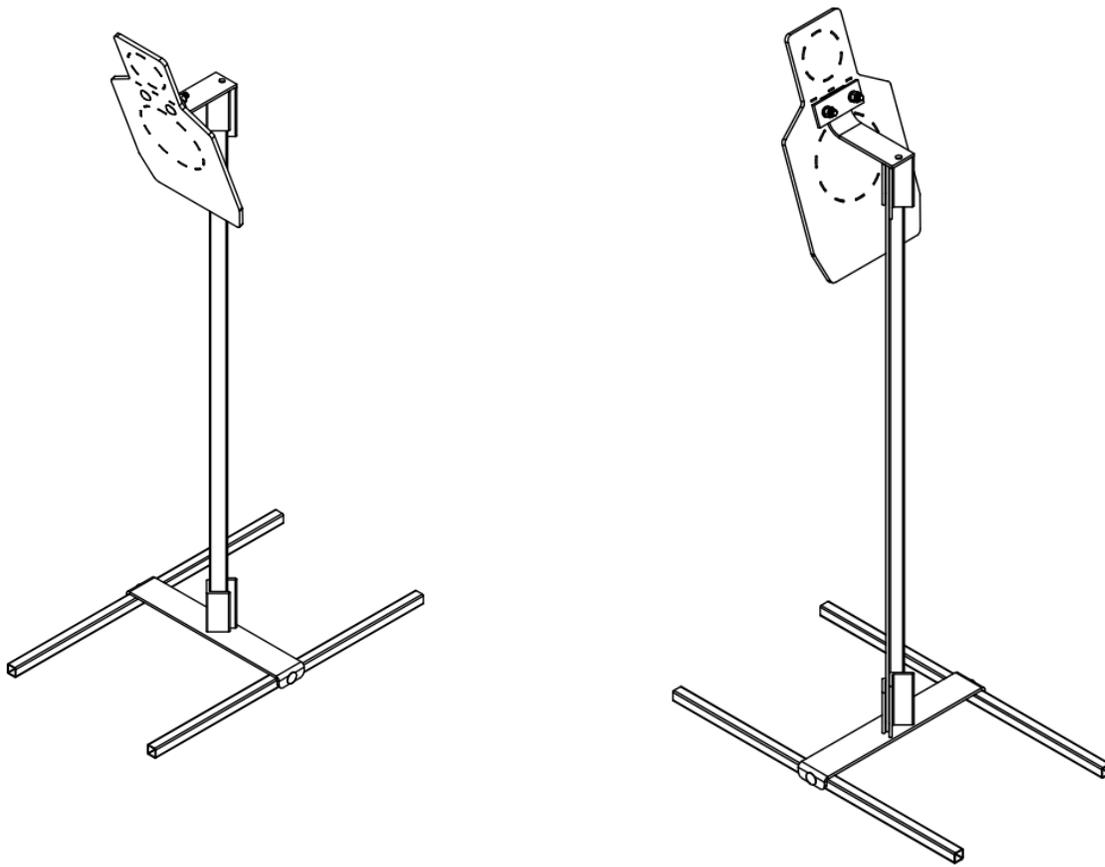
# Silhouette Assembly

## Part List:

PART NUMBER	QTY.	DESCRIPTION
5	2	2.0" CARRIAGE BOLT
6	2	1/2" SPLIT-LOCK WASHER
7	2	1/2"-13 NUT
8	1	56" x 1.50" x 0.25" ANGLE (POST)
9	1	HEAD
10	1	SILHOUETTE TARGET
11	1	TWO BOLT ADAPTER



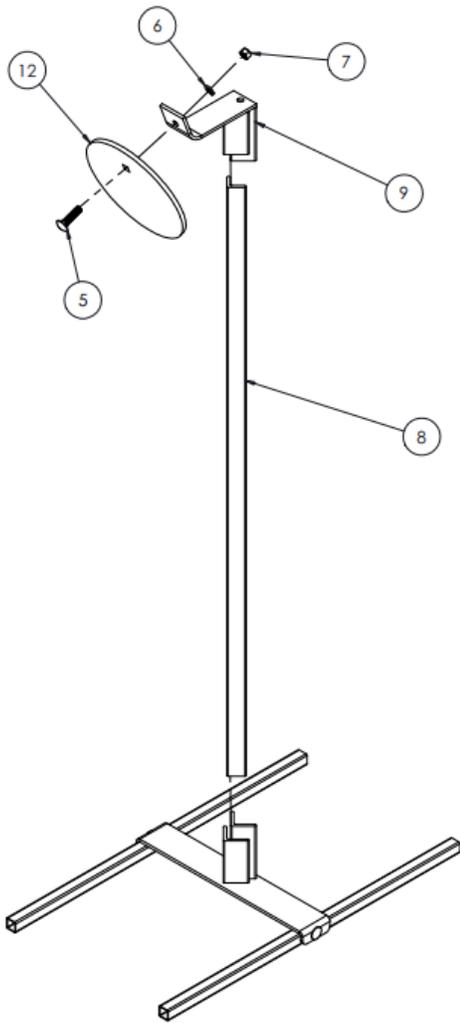
1. Install the carriage bolts (5) through the front of the silhouette target (10).
2. Lay the silhouette target face down with the bolts protruding through.
3. Lay the flat side of the head (9) against the silhouette in-between the two bolts.
  - a. The piece that holds the silhouette target to the post is referred to as the "head" in these instructions.
4. Install the two bolt adapter (11) over the two protruding bolts. The flat of the head should be sandwiched between the silhouette and the two bolt adapter.
5. Install the split-lock washers (6) over the bolts.
6. Tighten the nuts (7) onto the bolts so it secures the head between the adapter and silhouette.
7. Take the post (8) and install it between the angled iron pieces of the base.
8. Take the assembled silhouette piece and slide the post between the two angled iron pieces of the head.



## Round Target Assembly

Part List:

PART NO.	QTY.	DESCRIPTION
5	1	2.0" CARRIAGE BOLT
6	1	1/2" SPLIT-LOCK WASHER
7	1	1/2" - 13 NUT
8	1	56" X 1.50" X 0.25" ANGLE (POST)
9	1	HEAD
12	1	ROUND TARGET



1. Install the carriage bolt (5) through the front of the round target (12).
2. Lay the round target face down with the bolt protruding through.
3. Lay the flat side of the head (9) against the round target with the bolt going through the hole in the head.
  - a. The piece that holds the round target to the post is referred to as the "head" in these instructions.
4. Install the split-lock washer (6) over the bolt.
5. Tighten the nut (7) onto the bolt so it secures the head to the round target.
6. Take the post (8) and install it between the angled iron pieces of the base.
7. Take the assembled round target piece and slide the post between the two angled iron pieces of the head.

